MERRIMACK RIVER BASIN MILFORD, NEW HAMPSHIRE

MILFORD TOWN DAM NH 00312 NHWRB 159.02

PHASE I INSPECTION REPORT NATIONAL DAM INSPECTION PROGRAM

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DEPARTMENT OF THE ARMY
NEW ENGLAND DIVISION, CORPS OF ENGINEERS
WALTHAM, MASS. 02154

APRIL 1979

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Merrimack River Basin Milford, New Hampshire Souhegan River

. ABSTRACT (Continue on reverse side if necessary and identify by block number)

The dam is a 195 ft. long Concrete gravity dam with a 173 ft. long spillway. It is small in size with a low hazard potential. The test flood is between the 50 yr. and 100 yr. flood. The dam is in fair condition. A program for annual technical inspections should be instituted.

DEPARTMENT OF THE ARMY

NEW ENGLAND DIVISION. CORPS OF ENGINEERS 424 TRAPELO ROAD WALTHAM, MASSACHUSETTS 02154

REPLY TO ATTENTION OF: NEDED

JUN 03 1979

Honorable Hugh J. Gallen Governor of the State of New Hampshire State House Concord, New Hampshire 03301

Dear Governor Gallen:

I am forwarding to you a copy of the Milford Town Dam Phase I Inspection Report, which was prepared under the National Program for Inspection of Non-Federal Dams. This report is presented for your use and is based upon a visual inspection, a review of the past performance and a brief hydrological study of the dam. A brief assessment is included at the beginning of the report. I have approved the report and support the findings and recommendations described in Section 7 and ask that you keep me informed of the actions taken to implement them. This follow-up action is a vitally important part of this program.

A copy of this report has been forwarded to the Water Resources Board, the cooperating agency for the State of New Hampshire. In addition, a copy of the report has also been furnished the owner, Town of Milford, Milford, New Hampshire 03055.

Copies of this report will be made available to the public, upon request, by this office under the Freedom of Information Act. In the case of this report the release date will be thirty days from the date of this letter.

I wish to take this opportunity to thank you and the Water Resources Board for your cooperation in carrying out this program.

Sincerely yours,

Incl As stated

Colonel, Corps of Engineers

Division Engineer

MILFORD TOWN DAM NH 00312

MERRIMACK RIVER BASIN HILLSBOROUGH COUNTY; NEW HAMPSHIRE

PHASE I INSPECTION REPORT NATIONAL DAM INSPECTION PROGRAM

NATIONAL DAM INSPECTION PROGRAM

PHASE I INSPECTION REPORT

Identification No.: NH 00312 NHWRB No.: 159.03

Name of Dam: MILFORD TOWN DAM

Town: Milford

County and State: Hillsborough, New Hampshire

River: Souhegan River
Date of Inspection: November 1, 1978

BRIEF ASSESSMENT

Milford Town Dam is a 195 foot long concrete gravity dam with a 173 foot long spillway. A stop log controlled sluice gate structure is located at the left end of the dam, and an abandoned intake structure to an old mill building is located at the right end of the dam. The dam, which has a maximum height of 12 feet, is owned by the town of Milford. The dam, which was originally constructed in 1935 to provide power to the mill building on the right bank, was completely reconstructed in 1966 to bring it to its present configuration.

The dam lies on the Souhegan River just downstream from the Route 13 bridge in the town of Milford. The dam presently improves the aesthetics of the Souhegan River at this point. The drainage area consists of 138 square miles of moderately to steeply sloping forested terrain. Developed areas are only a small portion of the overall drainage area. The dam's maximum impoundment of 130 acre-feet and maximum height of 12 feet place the dam in the SMALL size category while the small chances for property damage or loss of life in the event of a dam failure result in a hazard potential classification of LOW.

Based on the size and hazard potential classifications and in accordance with the Corps' of Engineers guidelines, the Test Flood (TF) is between the 50 year flood and the 100 year flood. Since the hazard potential classification is on the low side of the LOW category, the 50 year flood was chosen as the TF resulting in a flow of 8850 cfs. Under this flow the peak flow elevation would overtop the sluice gate structure at the left end of the dam by one foot.

The dam is in FAIR condition at the present time. It is recommended that a qualified registered engineer be retained to determine if the right intake structure is adequately sealed. Recommended remedial measures include repair of the deteriorated concrete on the right upstream and downstream training walls, repair of the concrete on the right intake structure, and removal of vegetation growing between the two right downstream training walls. The amount and turbidity of the seepage observed at the right end of the dam should be monitored by visual observation for any changes that might require remedial action. A program of annual technical inspections should be instituted.

The recommendations and improvements outlined above should be implemented within one year of receipt of this report by the owner.



Milliam Some

William S. Zoino N.H. Registration 3226



nucholas a. Campagna, f

Nicholas A. Campagna, Jr. California Registration 21006 This Phase I Inspection Report on Milford Town Dam has been reviewed by the undersigned Review Board members. In our opinion, the reported findings, conclusions, and recommendations are consistent with the Recommended Guidelines for Safety Inspection of Dams, and with good engineering judgment and practice, and is hereby submitted for approval.

Joseph a. Mc Elroy

JOSEPH A. MCELROY, MEMBER Foundation & Materials Branch Engineering Division

CARNEY M. TERZIAN, MEMBER

Design Branch

Engineering Division

SEPH V FINEGAN, JR., CHAIRMAN

Chief, Reservoir Control Center

Mater Control Branch Engineering Division

APPROVAL RECOMMENDED:

JOE B. FRYAR

Chief, Engineering Division

PREFACE

This report is prepared under guidance contained in the Recommended Guidelines for Safety Inspection of Dams for Phase I Investigations. Copies of these guidelines may be obtained from the Office of Chief of Engineers, Washington, D.C. 20314. The purpose of a Phase I Investigation is to identify expeditiously those dams which may pose hazards to human life or property. The assessment of the general condition of the dam is based upon available data and visual inspections. Detailed investigation and analyses involving topographic mapping, subsurface investigations, testing, and detailed computational evaluations are beyond the scope of a Phase I investigation; however, the investigation is intended to identify any need for such studies.

In reviewing this report, it should be realized that the reported condition of the dam is based on observations of field conditions at the time of inspection along with data available to the inspection team. In cases where the reservoir was lowered or drained prior to inspection, such action, while improving the stability and safety of the dam, removes the normal load on the structure and may obscure certain conditions which might otherwise be detectable if inspected under the normal operating environment of the structure.

It is important to note that the condition of a dam depends on numerous and constantly changing internal and external conditions, and is evolutionary in nature. It would be incorrect to assume that the present condition of the dam will continue to represent the condition of the dam at some point in the future. Only through continued care and inspection can unsafe conditions be detected.

Phase I inspections are not intended to provide detailed hydrologic and hydraulic analyses. In accordance with the established Guidelines, the Test Flood is based on the estimated "Probable Maximum Flood" for the region (greatest reasonably possible storm runoff), or fractions thereof. Because of the magnitude and rarity of such a storm event, a finding that a spillway will not pass the Test Flood should not be interpreted as necessarily posing a highly inadequate condition. The Test Flood provides a measure of relative spillway capacity and serves as an aid in determining the need for more detailed hydrologic and hydraulic studies, considering the size of the dam, its general condition and the downstream damage potential.

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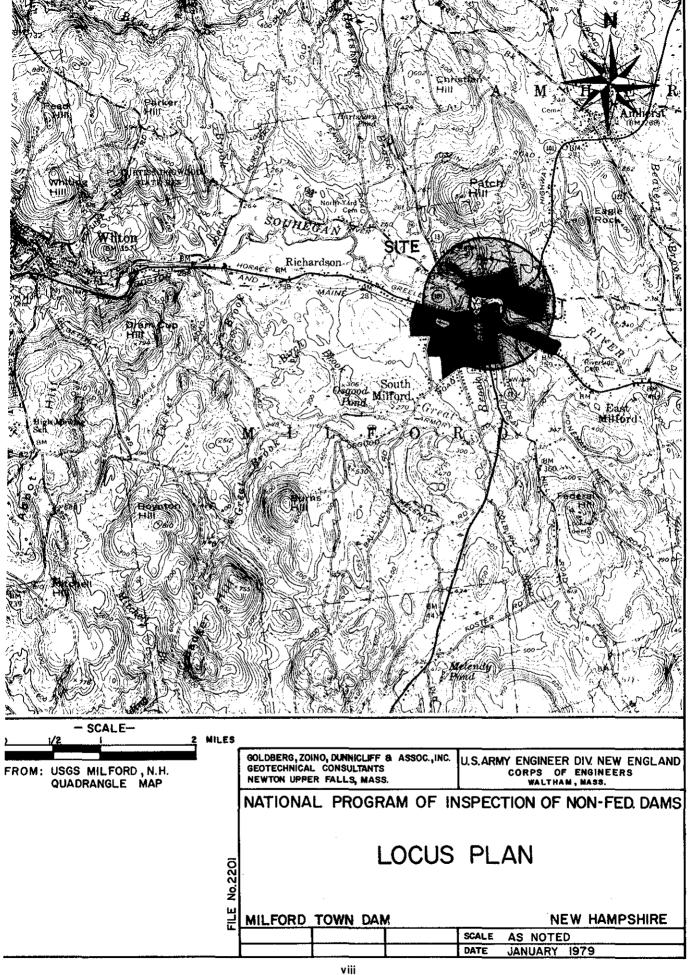
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Overview of dam from upstream road bridge



Overview of dam from right side of downstream channel



PHASE I INSPECTION REPORT

MILFORD TOWN DAM

SECTION 1

PROJECT INFORMATION

1.1 General

(a) Authority

Public Law 92-367, August 8, 1972, authorized the Secretary of the Army, through the Corps of Engineers, to initiate a national program of dam inspection throughout the United States. The New England Division of the Corps of Engineers has been assigned the responsibility of supervising the inspection of dams within the New England Region. Goldberg, Zoino, Dunnicliff & Associates, Inc. (GZD) has been retained by the New England Division to inspect and report on selected dams in the State of New Hampshire. Authorization and notice to proceed was issued to GZD under a letter of November 28, 1978 from Colonel Max B. Scheider, Corps of Engineers. Contract No. DACW 33-79-C-0013 has been assigned by the Corps of Engineers for this work.

(b) Purpose

- (1) Perform technical inspection and evaluation of non-federal dams to identify conditions which threaten the public safety and thus permit correction in a timely manner by non-federal interests.
- (2) Encourage and prepare the states to initiate quickly effective dam safety programs for non-federal dams.
- (3) Update, verify, and complete the National Inventory of Dams.

(c) Scope

The program provides for the inspection of non-federal dams in the high hazard potential category based upon location of the dams and those dams in the significant hazard potential category believed to represent an immediate danger based on condition of the dam.

1.2 Description of Project

(a) Location

Milford Town Dam lies on the Souhegan River in Milford, New Hampshire. The dam is located approximately 200 feet downstream from the bridge carrying New Hampshire Route 13 over the Souhegan River in Milford, New Hampshire. The portion of the USGS Milford, N.H. quadrangle presented previously shows this locus. Figure 1 of Appendix B is a site plan prepared from the map and the site visit.

(b) Description of Dam and Appurtenances

The dam is a 195 foot long concrete gravity structure founded on bedrock. The dam has a maximum height of 12 feet and has one operable control structure. The control structure is a sluice gate with a stop log weir located at the left end of the dam. An abandoned intake structure is located on the right end of the dam. The spillway is a 173 foot long concrete gravity structure founded on bedrock.

Upstream and downstream training walls are located on the right side of the dam. The upstream wall is a cemented squared stone wall. A similar wall is located on the left upstream bank. Both walls extend to the Route 13 bridge located upstream from the dam. A dry and cemented stone masonry wall is located on the right downstream side. This wall serves as the foundation for the building on the right side. A concrete capped dry rubble stone masonry wall jutting out into the stream at a 30 degree angle is located at the end of the building. The building was formerly a mill building which is now being converted to other uses.

(c) Size Classification

The dam's maximum impoundment of 130 acre-feet and maximum height of 12 feet place the dam in the SMALL size category as defined in the "Recommended Guidelines."

(d) Hazard Potential Classification

The town of Milford lies below the dam but because of the small size of the dam and the flow characteristics

of the downstream channel, no damaging flooding is expected in the event of a dam failure. For this reason a LOW hazard potential classification is warranted.

(e) Ownership

The original dam was built in 1935 to provide power for the mill building on the right bank. The Public Service Company of New Hampshire owned the dam in 1940 according to records of the New Hampshire Water Resources Board (NHWRB). At some time before 1966 the town of Milford acquired the old dam and in 1966 reconstructed the dam to its present configuration. The construction was performed through the auspices of the Town Conservation Commission. At present the town of Milford owns the dam.

(f) Operator

The dam is operated through the town Department of Public Works. Mr. Robert Courage is the superintendent of public works and can be reached by telephone at 603-673-1662.

(g) Purpose of Dam

The original dam was built to provide power for the mill building. At present the dam improves the aesthetics of the Souhegan River at this point.

(h) Design and Construction History

The original dam was a combination concrete gravity and wood dam with a total height of approximately 20 feet. Through many years with no maintenance the dam fell into a state of disrepair. In 1966 the town of Milford constructed the present dam which has a maximum spillway height of approximately 7 feet. The former intake openings to the mill had been sealed previously and the sluiceway on the left side was added in 1966.

(i) Normal Operational Procedures

At the present time no operational procedure is in effect at the dam.

1.3 Pertinent Data

(a) Drainage Area

The total drainage area for the dam is 138 square miles. Most of this area is moderately to steeply sloping forested terrain. Only a small fraction of the entire drainage area is developed.

(b) Discharge at Damsite

- (1) The only operable outlet at the dam is the sluiceway on the left side of the dam. At the present time stop logs are in place to approximately the spillway crest elevation and are apparently not removed at any time. The invert elevation of the sluiceway is elevation 230.8.
- (2) No records of flow or stage are known to be available for Milford Town Dam. The nearest gage on the Souhegan is the USGS gage No. 01094000 at Merrimack, N.H. This gage is downstream of Milford Town Dam and has a drainage area of 171 square miles. The peak discharge at the gage in 78 years of record is 16,900 cfs on March 19, 1936. The peak at Milford Town Dam is estimated to be 14,400 cfs based on drainage area relationships.
- (3) The ungated spillway capacity with water level at the top of the dam, elevation 240.4 is 6870 cfs.
- (4) Ungated spillway capacity at test flood elevation Dam overtopped by test flood
- (5) Gated spillway capacity at recreational pool NA
- (6) Gated spillway capacity at test flood level NA
- (7) Total spillway capacity at test flood elevation See (4) above
- (8) Total project discharge at test flood see (4) above

(c) Elevation (ft. above MSL)

(1) Streambed at centerline of dam: 228.3

- (2) Maximum tailwater: Unknown
- (3) Upstream portal invert diversion tunnel: NA
- (4) Recreation pool: NA
- (5) Full flood control pool: NA
- (6) Spillway crest: 235.2
- (7) Design surcharge (original design): Unknown
- (8) Top dam: 240.4
- (9) Test flood design surcharge: 241.4

(d) Reservoir

- (1) Length of maximum pool: 3400 ft. +
- (2) Length of normal pool: 1700 ft. +
- (3) Length of flood control pool: NA
- (e) Storage (acre-feet)
 - (1) Normal pool: 40 +
 - (2) Flood control pool: NA
 - (3) Spillway crest pool: 40 +
 - (4) Top of dam: 140 +
 - (5) Test flood pool: 165 +
- (f) Reservoir Surface (acres)
 - (1) Normal pool: 8 +
 - (2) Flood-control pool: NA
 - (3) Spillway crest: 8 +
 - (4) Test flood pool: 20 +
 - (5) Top dam: 18 +

- (g) Dam
 - (1) Type: Concrete gravity
 - (2) Length: 195 ft.
 - (3) Height: 12 ft.
 - (4) Top width: 1.5 ft.
 - (5) Side slopes: NA
 - (6) Zoning: NA
 - (7) Impervious core: NA
 - (8) Cutoff: None
 - (9) Grout curtain: Unknown
 - (10) Other: NA
- (h) <u>Diversion and Regulating Tunnel</u>: NA
- (i) Spillway
 - (1) Type: Concrete gravity
 - (2) Length of weir: 173 ft.
 - (3) Crest elevation: 235.2
 - (4) Gates: None
 - (5) U/S channel: Width of river
 - (6) D/S channel: Width of river
 - (7) General: NA

(j) Regulating Outlets

The sluiceway at the left side of the dam is the only operable regulating outlet. The sluiceway is 3.5 feet wide with invert elevation 230.8. Stop logs are in place to elevation 235.2. There is no control mechanism for removing stop logs.

SECTION 2 - ENGINEERING DATA

2.1 Design Records

The design of the dam is quite simple and incorporates no unusual features. Several design drawings are available for the reconstructed dam (1966). These drawings show plans and cross sections of the dam and spillway. The pertinent drawings are included in Appendix B.

2.2 Construction Records

No as-built construction drawings are available for the dam.

2.3 Operational Records

There are no operational records for the dam.

2.4 Evaluation of Data

(a) Availability

Because of the availability of the design drawings, an overall satisfactory assessment for availability is warranted.

(b) Adequacy

The lack of in-depth engineering data does not permit a definitive review. Therefore, the adequacy of the dam cannot be assessed from the standpoint of reviewing design and construction data. This assessment is thus based primarily on the visual inspection, past performance, and sound engineering judgment.

(c) Validity

Since the observations of the inspection team generally confirm the information contained in the design drawings, a satisfactory evaluation for validity is indicated.

SECTION 3 - VISUAL OBSERVATIONS

3.1 Findings

(a) General

Milford Town Dam is in FAIR condition at the present time. The gated intake structure is in poor condition.

(b) Dam

(1) Left Abutment Structure and End Wall

This structure (Photos 4 and 6 and Figure B-4) is a reinforced concrete faced and capped dry stone masonry structure. A sluiceway with a stop log weir is located in the structure. The sluiceway is located next to the left bank, and the spillway is connected to the right end of the abutment structure. The spillway axis is splayed at a 60 degree angle upstream of the structure. A concrete training wall extends approximately 12 feet upstream and a buttress pier 3 feet 9 inches long and 18 inches wide also extends upstream from the structure.

Stop log slots 4 inches wide are cast into the training wall and buttress pier. The clear opening between the training wall and buttress pier is 3.5 feet. At the time of inspection 3 inch thick stop logs were in place to the spillway crest elevation. The outlet tunnel has a sloping concrete sill 4 inches thick with dry squared stone masonry side walls and headers. The tunnel invert elevation is 4.4 feet below the spillway crest.

The concrete facing, cap, and sill are in good condition with no evidence of spalls, cracks, or efflorescence. The exposed dry stone masonry is in good condition with no evidence of displaced stones, bulging, or other signs of distress. The stop logs and guides are in good condition.

(2) Spillway

The spillway (overview photo) is a concrete gravity structure with a total length of 173 feet. The spillway is "V" shaped with an apex angle of

approximately 20 degrees. The apex is approximately 85 feet from the left abutment structure. Approximately 10 feet from the structure housing the old dual sluice gates the spillway axis rotates approximately 45 degrees downstream and abuts the building wall at a 90 degree angle. The downstream face is constructed at a 1.5 horizontal to 1 vertical slope while the upstream face is vertical.

Some minor erosion at the base of the structure was observed. This is attributed to difficult construction forming. In general, however, the structure is in good condition with no evidence of spalls, cracks, or efflorescence.

(3) Right Intake Structure

The structure houses two timber sluice gates 9 feet wide, 8.5 feet high, and six inches thick (Photo 2). The downstream wall of the structure connects to the spillway. The other end of the structure is adjacent to the old mill building on the right bank. The sluice gates were formerly used as intakes for power generation in the building.

At present both sluice gates are rotted and inoperable. The operating mechanism of the gate on the downstream side consists of 2 hand wheels. The other gate was operated by a steel rod placed in a sprocket which actuated a spindle gear. Upstream of the sluice gates are timber stop logs six inches thick set in "Z" shaped guides at an approximate batter of 4 horizontal to 12 vertical. The tops of the stop logs are approximately 3 feet above the crest elevation. The stop logs are in good condition.

Vertical steel trash racks are set between the gates and the stop logs. These trash racks are rusted, and one panel is missing from the upstream intake. Penstocks connect the sluice gates to the former power generation equipment. The method used to seal the penstocks could not be observed. The outlet from the building is located approximately 150 feet downstream of the spillway.

The intermediate pier above the stop log guides and the downstream wall of the structure is spalled over 10 percent of its surface area.

The roof has spalled over 50 percent of its surface area. This spalling is attributed to moisture intrusion which has been subjected to alternating freeze and thaw cycles. The downstream wall has a continuous horizontal crack approximately 3 feet above crest level which is effloresced. The exposed concrete of this structure is eroded for a vertical distance of 2 feet above crest level. The erosion is attributed to ice damage.

(4) <u>Upstream Training Walls</u>

The stone masonry wall adjacent to the intake structure (Photo 2) is founded on a 10 foot long concrete foundation. The concrete is eroded over the entire interface with the cemented stone masonry wall. This erosion is up to 12 inches deep. Approximately 10 feet of the adjacent upstream wall has been undermined and settled. Stepped cracks up to 3 inches high are visible. Random fill has been placed in front of the wall. The remainder of the wall does not show any evidence of displaced stones, bulges, or other signs of distress. The mortared joints are effloresced.

The left upstream wall with the exception of minor joint efflorescence, is in good condition with no evidence of displaced stones, bulges, or other signs of distress.

(5) Downstream Training Walls

The concrete (Photo 2) located between the right intake structure and the cemented stone masonry wall has a series of horizontal cracks and is effloresced. The cracks are located about 5 feet above the spillway crest. The downstream continuation of the wall is approximately 15 feet high and serves as the building foundation wall. The wall is in good condition with no evidence of displaced stones, bulges, or other signs of distress. The mortared joints are effloresced.

A low stone masonry wall in front of the aforementioned wall has begun to unravel.

Trees up to four inches in diameter are growing at the interface of these walls.

The downstream end of the building (Photo 5) consists of a two span concrete rigid frame. The openings served as an outlet for the power generating facilities. The training wall, which was located immediately upstream of the outlets, has been completely demolished.

The left downstream dry stone masonry training wall is in fair condition with no evidence of displaced stones, bulges, or other signs of distress.

3.2 Evaluation

Milford Town Dam is in FAIR condition. The spillway and left abutment structure are in good condition although some minor erosion at the downstream base of the spillway was noted. The right intake structure is in poor condition, and the various upstream and downstream training walls are in varying degrees of condition as discussed in Section 3.1 (b) 4 and 5 above.

SECTION 4 - OPERATIONAL PROCEDURES

4.1 Procedures

No operational procedures are performed at the dam. The stop logs in the sluiceway are left in place at approximately the spillway crest elevation. There are no hooks on the stoplogs to remove them.

4.2 Maintenance of Dam

No maintenance of the dam is presently performed.

4.3 Maintenance of Operating Facilities

The only operable structure is the stop log structure. Although the structure is not maintained, the structure is operable.

4.4 Description of Any Warning System in Effect

No warning system is in effect for this dam.

4.5 Evaluation

The operating and maintenance procedures for the dam need to be more explicitly defined as to whom has the responsibility for operation and maintenance. In general, no operation of the dam is necessary because of the low head and long spillway of the dam. Apparently, no one has accepted the responsibility for maintaining and operating the dam although available data indicates that Mr. Robert Courage of the Department of Public Works is responsible for the dam and its operation.

SECTION 5 - HYDRAULICS/HYDROLOGY

5.1 Evaluation of Features

(a) General

Milford Town Dam is a concrete, gravel, run-ofthe-river structure on the Souhegan River in Milford, New Hampshire. The reservoir it forms is basically for aesthetic purposes.

The Souhegan River at the dam has a drainage area of 138 square miles. Runoff from a portion of this area is affected by numerous ponds and reservoirs including 13 Soil Conservation Services flood control dams.

(b) Design Data

Data sources available for Milford Town Dam include prior inventory and inspection reports, plans for the dam's 1966 reconstruction, and a 1977 Flood Insurance Study (FIS). The prior inventory reports available are the New Hampshire Water Control Commission's "Data on Dams in New Hampshire" (March 29, 1939); the New Hampshire Water Resources Board's "Inventory of Dams and Water Power Developments" (July 5, 1935); and the Public Service Commission of New Hampshire's "Dam Record" (August 27, 1935). Inspection reports dated June 13, 1940; July 5, 1951; and July 19, 1974 are also available.

However, since the dam was completely reconstructed in 1966, most of the earlier information is not useful. Most of the basic data available are from the plans for this reconstruction. There is also a 1974 letter from the New Hampshire Water Resources Board to the Town of Milford concerning repairs needed at the dam.

More recent data includes a 1977 Flood Insurance Study by Anderson-Nichols and Company, Inc. (ANCO) which covers this portion of the Souhegan River. This work includes 10, 50, 100, and 500-year peak flows; cross-section data at various points on the Souhegan River (including the dam and bridge just upstream); and backwater calculations (using the WSP-2 computer program) for selected flows.

(c) Experience Data

No records of flow or stage are known to be available at Milford Town Dam. The nearest gauge on the Souhegan is the USGS gauge (No. 01094000) at Merrimack, New Hampshire. This gauge is downstream of Milford Town Dam and has a drainage area of 171 square miles. The peak discharge at the gauge in 78 years of record is 16,900 cfs on March 19, 1936. The peak at Milford Town Dam for this flood is estimated at 14,400 cfs based on drainage area relationships.

(d) <u>Visual Inspection</u>

The Milford Town Dam is a simple run-of-the-river structure. It is a concrete gravity structure across the Souhegan River in the Town of Milford, New Hampshire just downstream from the Route 13 bridge.

Roughly one-half mile downstream from the dam is another similar dam now in disrepair. Downstream of that dam, the river winds through the community of Milford, but is generally bounded by distinct confining banks.

There is no significant storage behind the dam since it is a run-of-the-river structure. The reservoir pool is generally restricted to the Souhegan River channel.

(e) Test Flood Analysis

The hydrologic conditions of interest in the Phase I investigation are those required to assess the dam's overtopping potential and its ability to safely allow an appropriately large flood to pass. This requires using the discharge and storage characteristics of the structure to evaluate the impact of an appropriately sized Test Flood. None of the original hydraulic and hydrologic design records are available for use in this study.

Guidelines for establishing a recommended Test Flood based on the size and hazard classification of a dam are specified in the "Recommended Guidelines" of the Corps of Engineers. The impoundment of less than 1,000 acre feet and the height of less than 40 feet classify this dam as a SMALL structure.

The appropriate hazard classification for this dam is LOW. Failure of Milford Town Dam would cause an increase in downstream water surface elevation of 0.5 foot or less. It is unlikely that failure of Milford Town Dam would cause loss of life or serious economic damage.

As shown in Table 3 of the Corps of Engineers' "Recommended Guidelines," the appropriate Test flood for a dam classified as SMALL in size with a LOW hazard potential would be between the 50-year flow and the 100-year flow. The ANCO Flood Insurance Study gives a 50-year flow of 8850 cfs and a 100-year flow of 10,500 cfs at the dam. Since the hazard classification is on the low side of LOW, the 50-year flow of 8850 cfs is appropriate for use as the Test Flood for this dam. The peak water surface elevation created by the flow of 8850 cfs would be 241.4 feet MSL or 6.2 feet above the spillway, 1.0 foot above the left abutment structure, and 0.6 foot below the right intake structure. Thus, the spillway is inadequate to pass the test flood. The spillway capacity is 6870 cfs which is 78 percent of the test flood flow.

The estimated flow from the 1936 flood is 14,400 cfs at the dam site. This would have created a water surface 8.6 feet above the present spillway crest or 3.4 feet above the left abutment structure.

Milford Town Dam would be overtopped by the Test Flood, which is the 50-year flow. However, it would appear from the hydraulics of this low head dam that high flows would result in submergence of the dam. If the dam were to fail when the water surface elevation reaches the top of the dam, the flow would increase by roughly ten percent while the stage downstream would increase by about 0.5 feet.

(f) Dam Failure Analysis

The peak outflow that would result from the failure of Milford Town Dam is estimated using the procedure suggested in the Corps of Engineers New England Division's April 1978 "Rule of Thumb Guidelines for Estimating Downstream Dam Failure Hydrographs," as expanded on at a December 7, 1978 meeting. Failure is assumed to occur with the water surface elevation at the top of the left abutment (5.2 feet above the spillway crest) at an elevation of 240.4 feet above Mean Sea Level (MSL).

The discharge prior to failure with the water level at the dam crest (5.2 feet above the spillway) would be 6870 cfs as determined from the Stage-Discharge curve developed as described in Appendix D. The tailwater prior to failure would be 236.4 feet MSL, 1.2 feet above the spillway crest.

With a seventy-foot gap opened in the spillway, dam failure would cause flow to increase by 940 cfs to 7720 cfs. This would cause the tailwater to rise 0.5 foot to 236.9 feet MSL. This small rise would not cause a significant increase in downstream flooding, and would be quickly attenuated.

SECTION 6 - STRUCTURAL STABILITY

6.1 Evaluation of Structural Stability

(a) Visual Observations

The field investigations revealed no significant displacement and/or distress that would warrant the preparation of structural stability calculations based on assumed sectional properties and engineering factors.

(b) Design and Construction Data

No stability calculations are available for this dam. The plans show several design cross sections but no as-built cross sections are available.

(c) Operating Records

No operating records are available for the dam.

(d) Post Construction Changes

Since the reconstruction of the dam in 1966, no changes have been made.

(e) Seismic Stability

The dam is located in Seismic Zone No. 2 and, in accordance with recommended Phase I guidelines, does not warrant seismic analysis.

SECTION 7 - ASSESSMENT, RECOMMENDATIONS, AND REMEDIAL MEASURES

7.1 Dam Assessment

(a) Condition

Milford Town Dam is in FAIR condition at the present time. The spillway and left abutment structure are in good condition while the right intake structure is in poor condition.

(b) Adequacy of Information

The lack of in-depth engineering data does not permit a definitive review. Therefore, the adequacy of the dam cannot be assessed from the standpoint of reviewing design and construction data. This assessment is thus based primarily on the visual inspection, past performance, and sound engineering judgment.

(c) Urgency

The engineering studies and improvements described herein should be implemented by the owner within one year of receipt of this Phase I report.

(d) Need for Additional Investigation

Additional investigations are required as described in Paragraph 7.2.

7.2 Recommendations

It is recommended that the owner retain a registered professional engineer to determine if the right intake structure is adequately sealed. Appropriate remedial measures should be taken following the investigation.

7.3 Remedial Measures

The following remedial measures should be instituted by the owner:

- (1) Repair the deteriorated concrete on the right intake structure.
- (2) Monitor by visual observation the seepage at the base of the intake structure and building for changes in flow quantity or turbidity which may require remedial action.

- (3) Repair the concrete on the right upstream training wall.
- (4) Repair the concrete on the right downstream training wall.
- (5) Remove trees and other brush growing between the two downstream training walls.
- (6) Institute a program of annual technical inspections.

7.4 Alternatives

There are no meaningful alternatives to the above recommendations and improvements.

APPENDIX A VISUAL INSPECTION CHECKLIST

INSPECTION TEAM ORGANIZATION

Date: November 1, 1978

NH 00312 MILFORD TOWN DAM Milford, New Hampshire Souhegan River NHWRB 159.03

Weather: Clear, 55° F +

INSPECTION TEAM

Nicholas Campagna	Goldberg, Zoino, Dunnicliff & Associates, Inc. (GZD)	Team Captain
Robert Minutoli	GZD	Soils
Andrew Christo	Andrew Christo Engineers, Inc. (ACE)	Structural
Paul Razgha	ACE	Concrete
Guillermo Vicens*	Resource Analysis, Inc.	Hydrology

*Mr. Vicen's site inspection was made on November 8,1978.

	CHECK LISTS FOR VISUAL INSPECTION		
 -	AREA EVALUATED	ВУ	CONDITION & REMARKS
DAM	SUPERSTRUCTURE		
<i>A</i> .	General		
	Vertical alignment and movement	AC	No deficiencies noted
	Horizontal alignment and movement		No deficiencies noted
В.	Left End Wall		
	Condition of concrete	:	Good
	Spalling		None noted
	Erosion		None noted
	Cracking		None noted
	Rusting or staining of concrete		None noted
	Visible reinforcing	; }	None noted
	Efflorescence		None noted
	Seepage		None noted
c.	Upstream Training Walls		
	Right bank		
	Stone masonry		Ten foot section adjacent to concrete wall settled. Open joints 3' high. Random fill placed in front of wall. Balance of wall does not show any evidence of distress
	Efflorescence		Mortared joints highly effloresced
	Concrete	AC	Poor. Interface with sup- ported stone masonry is ero- ded up to 12" deep

CHECK LISTS FOR VISUAL INSPECTION			
	AREA EVALUATED	ВУ	CONDITION & REMARKS
С.	Upstream Training Wall-(cont.)		
	Left bank		
	Stone masonry	AC	No deficiencies noted with the exception of minor joint efflorescence
D.	Downstream Training Walls		
	Right Bank		
	Cemented stone masonry		No deficiencies noted with the exception of minor joint efflorescence
	Dry stone masonry		Slightly unravelled
	Concrete		Poor. Series of horizontal cracks with associated efflorescence. No other deficiencies noted
	Tailrace training wall		Destroyed
	Vegetation		Trees up to 4" dia. and brush flourishing in interface between dry and cemented stone masonry walls
	Left Bank		
	Dry stone masonry	AC	-Fair. No visible signs of distress
OUTLET WORKS			
Α.	Left Abutment Structure	PR	
	Condition of concrete	-	Good
	Spalling	PR	None noted

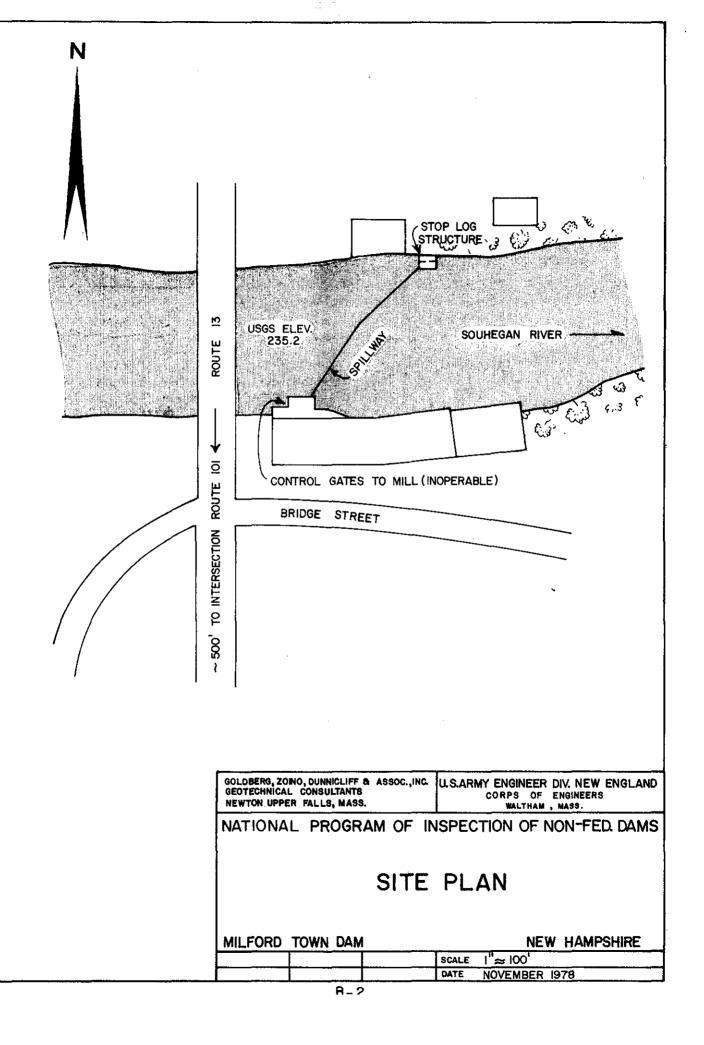
	CHECK LISTS FOR VISUAL INSPECTION		
	AREA EVALUATED	ВУ	CONDITION & REMARKS
	Erosion Cracking	PR	None noted
	Rusting or staining of concrete		None noted
	Visible reinforcing		None noted
	Efflorescence		None noted
	Seepage		None noted
	Condition of dry stone masonry		Good
	Stop logs		Good
В.	Spillway		
	Condition of concrete		Good
	Spalling		None noted
	Erosion		Minor at downstream base
	Cracking		None noted
	Rusting or staining of concrete		None noted
	Visible reinforcing		None noted
	Efflorescence		None noted
	Seepage		None noted
c.	Right intake structure		
	Condition of concrete	PK	Poor

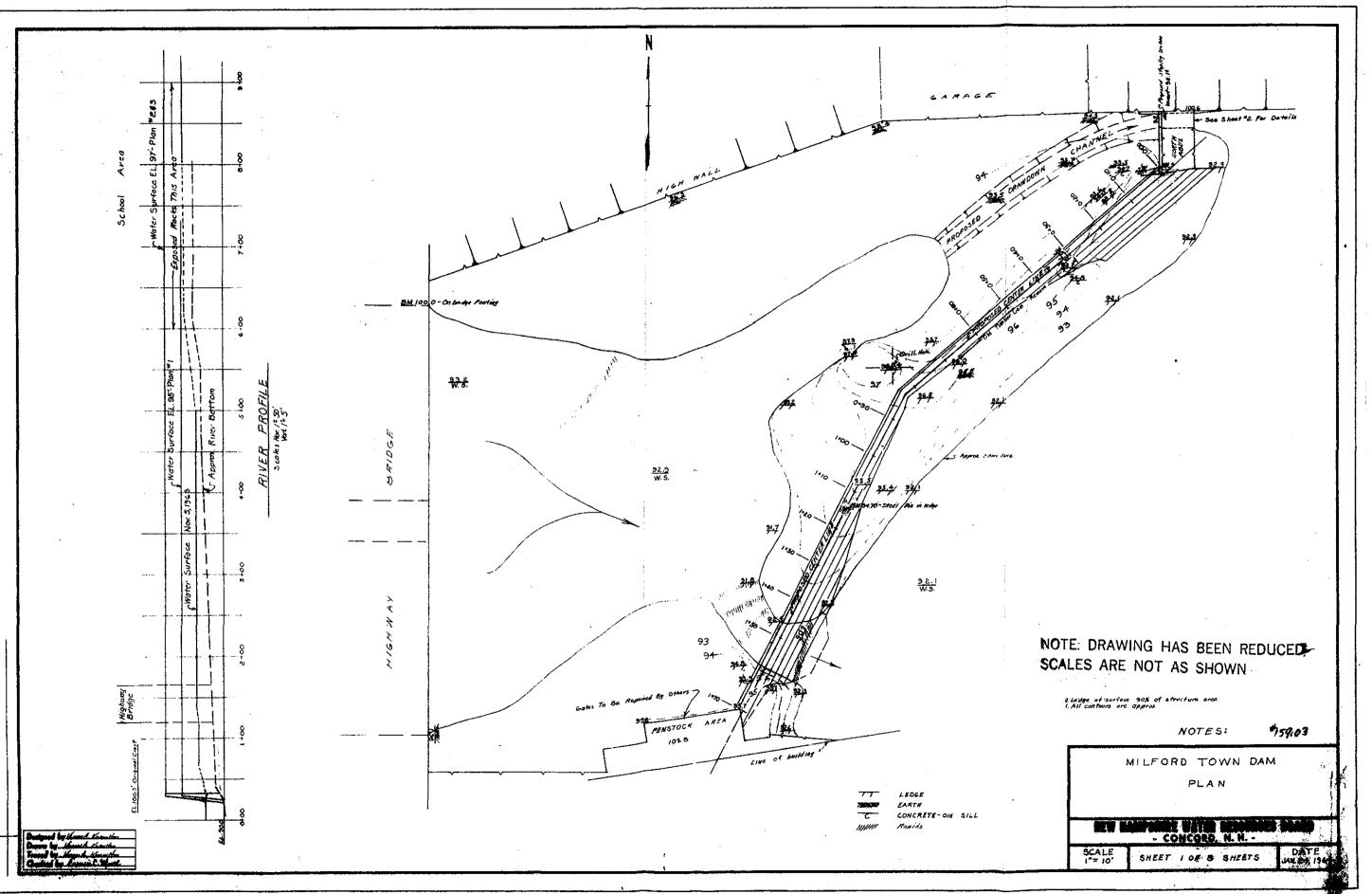
CHECK LISTS FOR VISUAL INSPECTION											
AREA EVALUATED	ву	CONDITION & REMARKS									
Spalling	PR	Intermediate pier and down- stream wall spalled over 10% of surface area, roof spalled over 50% of its surface area									
Erosion		Over a vertical height of 2' starting at spillway crest level									
Cracking		Continuous horizontal crack on downstream face, 3' above spillway crest level									
Rusting or staining of concrete		None noted									
Visible reinforcing		None noted									
Efflorescence	PR	At horizontal crack									
Seepage	NAC	Under foundation of old mill building 8 feet downstream of the spillway at the rate of 4 to 8 gpm									
Condition of gates	AC	Inoperable									
Gates		Rotted									
Operating equipment		Inoperable									
Stop logs		Good									
Trash racks	AC	Rusted; one panel missing from upstream intake									
RESERVOIR											
A. Shoreline											
Evidence of slides	NAC	None noted									
Potential for slides		Shoreline stable									
B. Sedimentation	NAC	Leaves and silt behind spillway									

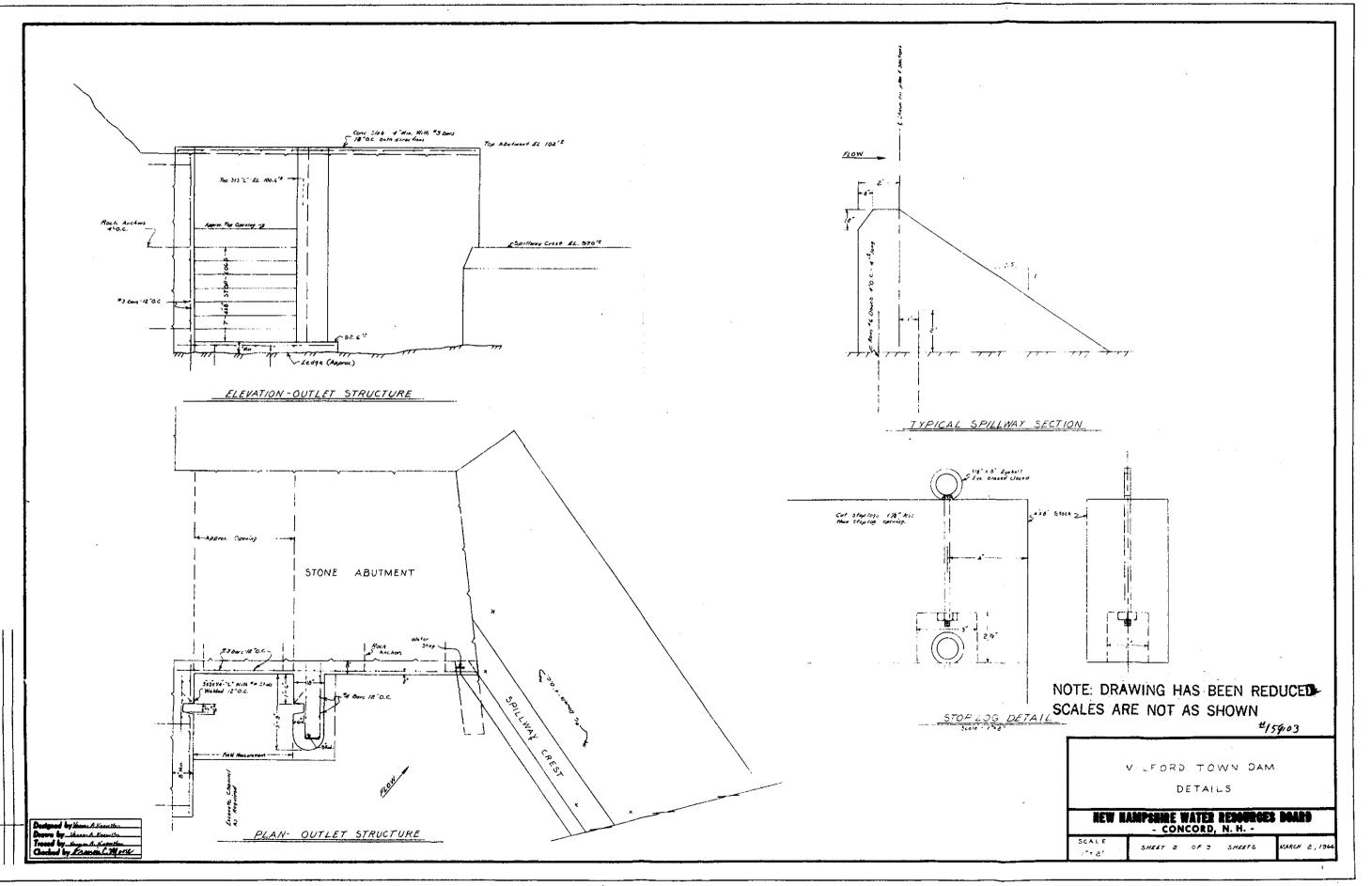
CHECK LISTS FOR VISUAL INSPECTION											
	AREA EVALUATED	В	Y	CONDITION & REMARKS							
c.	Debris	N	AC	Temporary debris along crest of spillway; will be washed away when flow in-creases							
D.	Upstream Hazard Areas in Event of Backflooding			None noted							
E.	Changes in Nature of Watershed			None noted							
DOW	NSTREAM CHANNEL										
Α.	Trees Overhanging Channel			Several trees up to 4 inch diam. and brush overhanging right side on the downstream training wall							
В.	Channel Bottom			Bedrock exposed at toe of spillway							
	RATION AND MAINTENANCE TURES										
Α.	Reservoir Regulation Plan										
	Normal procedures	:		Stop logs are maintained at spillway crest elevation							
	Emergency Procedures			Stop logs can be pulled to lower reservoir level							
	Compliance with designated plan			No operations have been per- formed							
B.	Maintenance										
	Quality			Does not appear to have been any maintenance since dam was rebuilt in 1966							
	Adequacy	<i>N</i> .	AC	Situation requires a regular maintenance program							

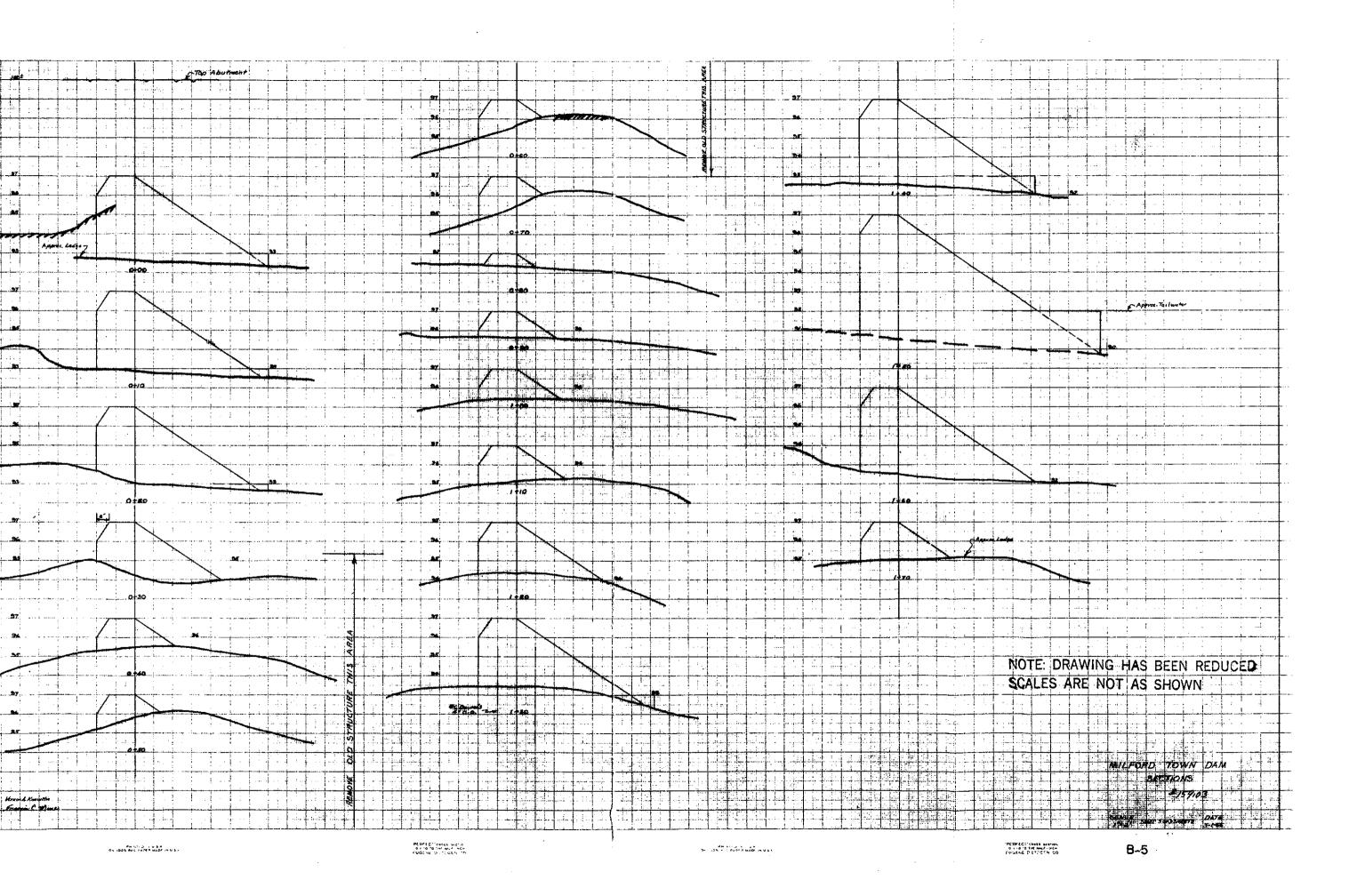
APPENDIX B

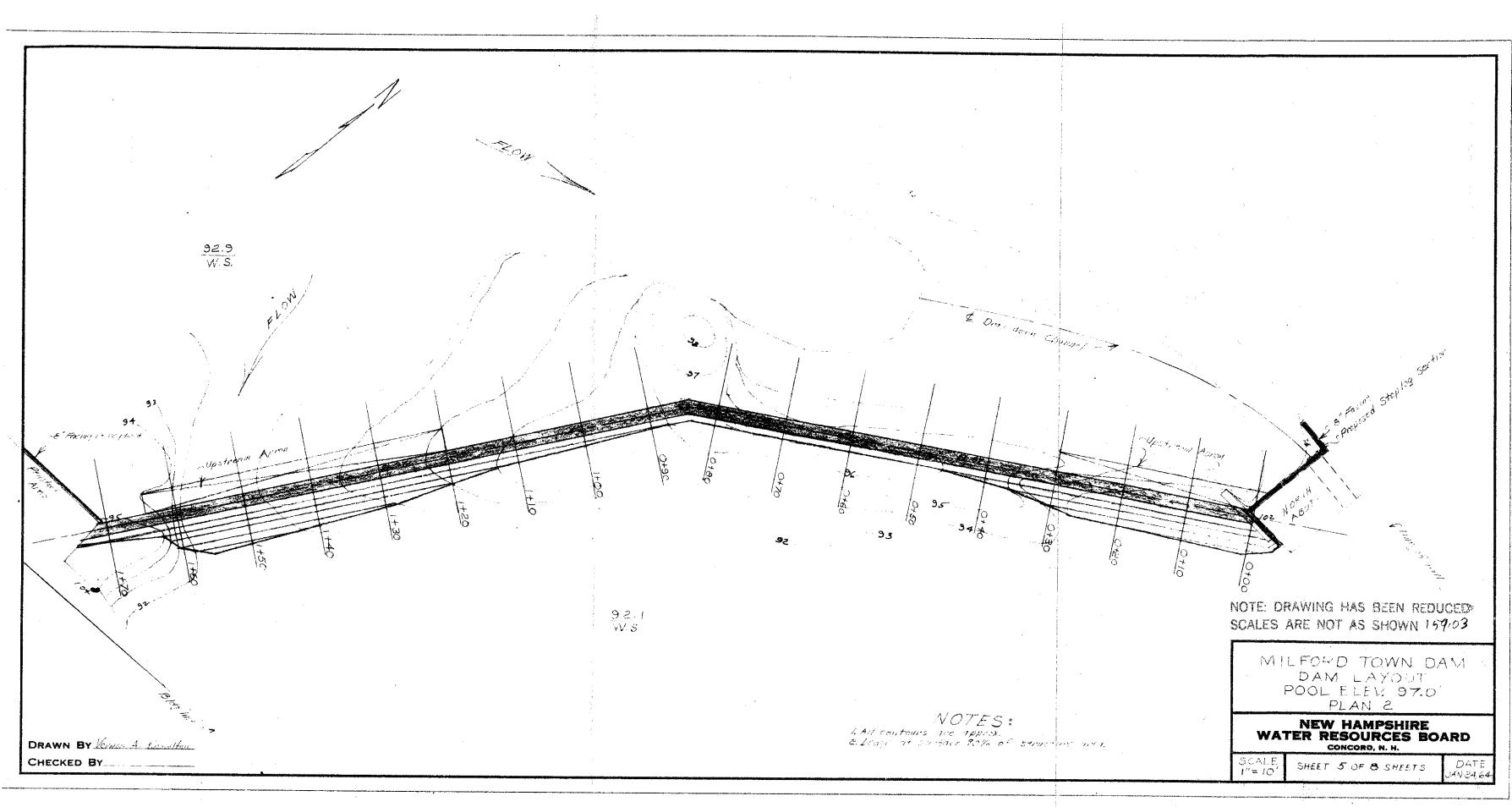
		Page
FIGURE 1	Site Plan	B-2
	Plan of Dam	B-3
	Details of Dam	B-4
	Sections of Dam	B-5
	Layout of Dam	B-6
	List of Pertinent Data not Included and Their Location	B-7





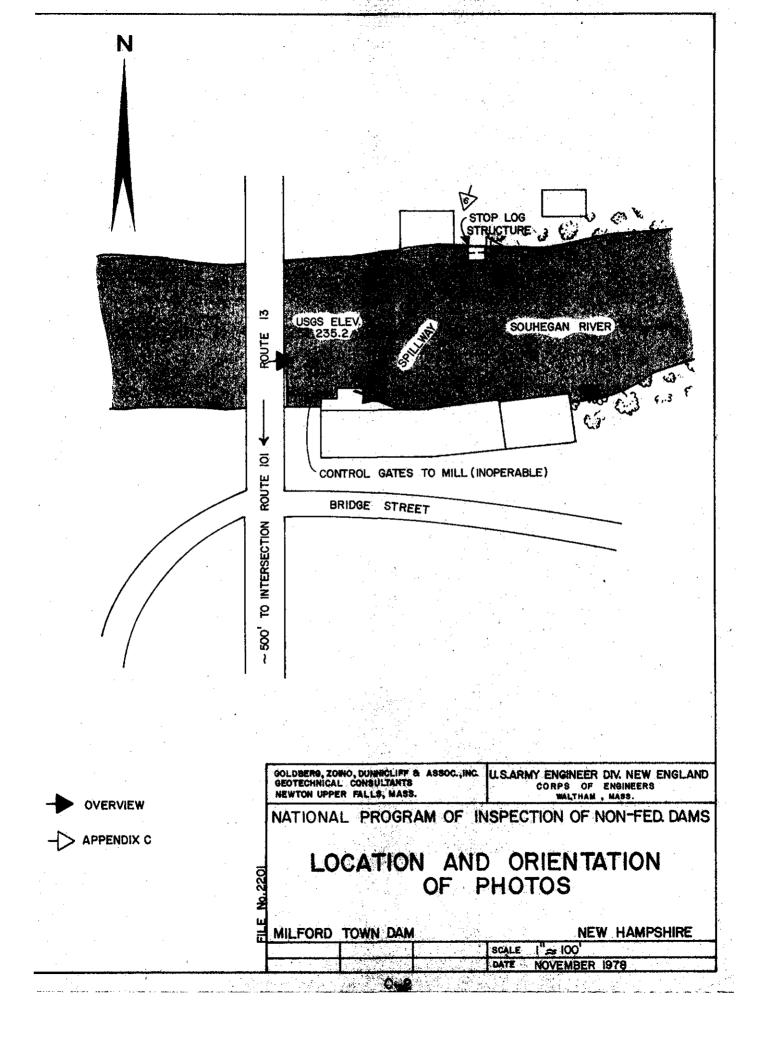






The New Hamsphire Water Resources Board (NHWRB), 37 Pleasant Street, Concord, N.H. 03301, maintains a correspondence file on the dam including prior inventory and inspection reports. Most of these reports pertain to the previous dam existing at the site and not the present dam although there is an inspection report for a 1974 inspection at the dam.

APPENDIX C SELECTED PHOTOGRAPHS





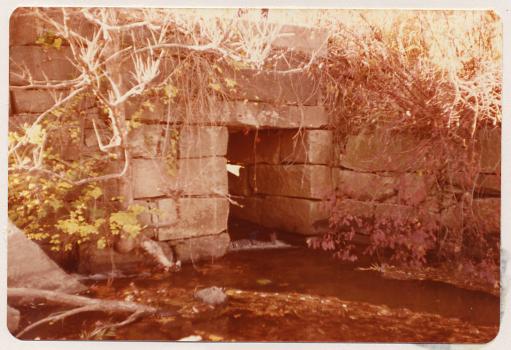
1. View of downstream channel from left abutment



2. View from upstream road bridge showing abandoned inlet structure



3. View from gate structure of seepage between bedrock and old mill building wall



4. View of sluiceway from downstream channel



5. View of old mill building from left abutment showing old discharge channel from power plant in building



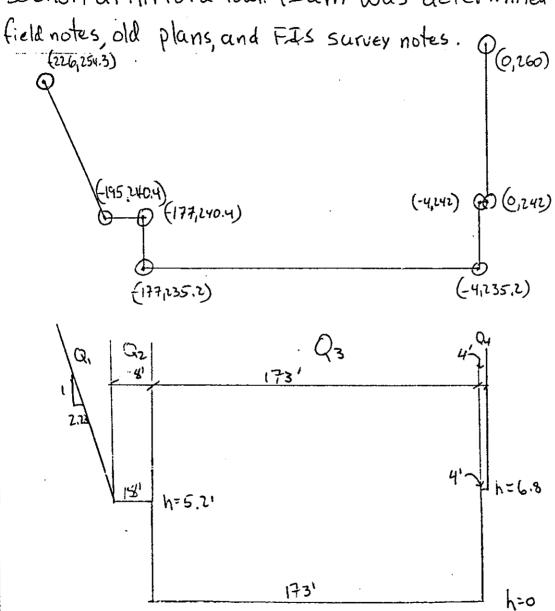
6. Overview of dam from left abutment

APPENDIX D HYDROLOGIC/HYDRAULIC COMPUTATIONS

125 Dam Safety Milford Town Dam, #13 TCG, 3/6/79 p.1

Stage-Discharge Curve.

The information used to establish the crosssection at Milford Town Dam was determined from field notes, old plans and FIS survey notes.



Flow through the gate is considered to be negligible, as the gate is almost closed by stoplogs, and there is no established procedure for operation in a storm.

D-2

for h= 0 to 5.2

 $Q_3 = 3.3 (173) h^{3/2}$ Q,=Q2=Q4=0

h= 5,2 to 6.8

a = 2.8(2.23) (h-5,2) (,5(h-5,2)) 3/2

Qz=3.0 (18) (h-5,2)3/2

h=6.8 up

Qy-3.0 (4) (h-6.8)3/2

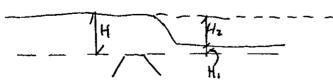
At our Flows of interest dam is a sharp-

Broad-crested earthweir,

Broad-crested concrete weir, C=3.0

Tailwater Submergence

At high flows the tailwater on the Souhegan River Submerges the spillway at Milford Town Dam. This tailwater Submergence reduces flow over the spillway. The Bureau of Reclamation's Design of Small Dams, figure 254 gives a plot of the reduction factor for an oger spillway. Reduction for a Sharp-crested weir is similar. The reduction depends on Hz/H, with Hz and Has defined in This sketch:



The relationship in Figure 254 for Hz/H. 7.15 can be approximated:

165 Dam Safety Milford Town Dam, #13 TC6, 3/6/79 p.3

 $C_1 = \text{reduction factor} = 1.0$ for $H_2/_H = .7$ $C_1 = 1.063 - .04096 (H/_{H_2})$. 15 $\leq H_2/_H \leq .7$

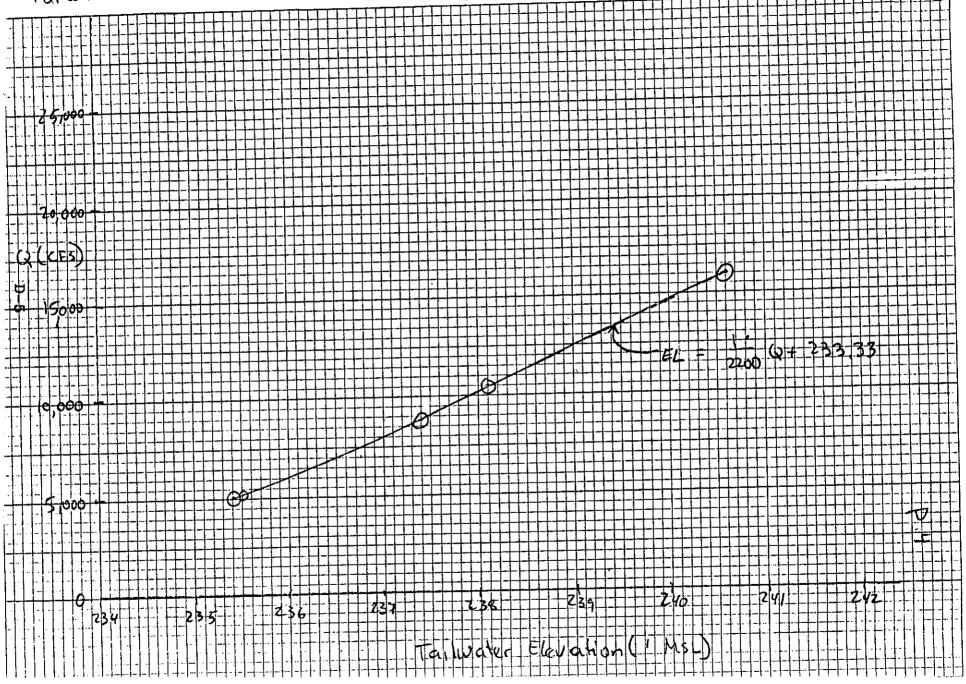
Hz = H-H, (see sketch, p. 2), where H, is taken from a linear estimated based on ANCO WSP-2 runs (see p.4):

 $H_1 = \frac{1}{2700} Q + 133.33 - 235.2$

= 1/2200 Q- 1.87

If H, 60, there is no reduction (water is below the spill-way). If H, 70, the reduction factor applies. A BASIC sub-routine to calculate the reduction (actor (C)) is in lines 380-540 of the Stage-Discharge calculation program on Ap. 5-8

Tailwater at Miltora 10wn Dam (ANCOT+5)



```
LIST
100 REM: STAGE DISCHARGE PROGRAM FOR MILFORD TOWN DAM, JOB 165
110 REM: ON TAPE 10, FILE 61
120 C1=1
130 PAGE
140 PRINT "DISCHARGE FROM MILFORD TOWN DAM AS A FUNCTION OF HEAD"
150 PRINT USING 160:
160 IMAGE // 2T"HEAD"30T"DISCHARGE"
170 PRINT USING 180:
180 IMAGE 1T"(FEET)"32T"(CFS)"
190 PRINT USING 200:
200 IMAGE 15T"C1"5X"TOTAL"5X"LEFT BANK"5X"RIGHT BANK"5X "SPILLWAY"
210 FOR H=0 TO 14 STEP 0.5
220 Q1=0
230 Q2=0
248 Q4=0
250 Q3=3.3*173*H11.5
260 IF H<=5.2 THEN 310
270 Q1=2.8*2.23*(H-5.2)*(0.5*(H-5.2))11.5
280 Q2=3*18*(H-5.2)11.5
290 IF H<=6.8 THEN 310
300 Q4=3*4*(H-6.8)11.5
310 T1=Q1+Q2
320 T3=T1+Q4+Q3
330 GOSUB 380
340 PRINT USING 350:H, C1, T3, T1, Q4, Q3
350 IMAGE 1T, 2D. 2D, 8D. 2D, 10D, 12D, 15D, 14D
360 NEXT H
370 END
380 C1=1
390 I1=0
400 Q3=C1*3.3*173*H11.5
410 C2=C1
420 T3=T1+Q4+Q3
430 I1=I1+1
```

```
440 H1=1/2200*T3+233.33-235.2

450 IF H1<=0 THEN 520

460 H2=H-H1

470 IF H2/H>0.7 THEN 530

480 C1=1.063-0.04096*H/H2

490 Q3=Q3*C1/C2

500 IF I1<15 THEN 400

510 T3=T1+Q4+Q3

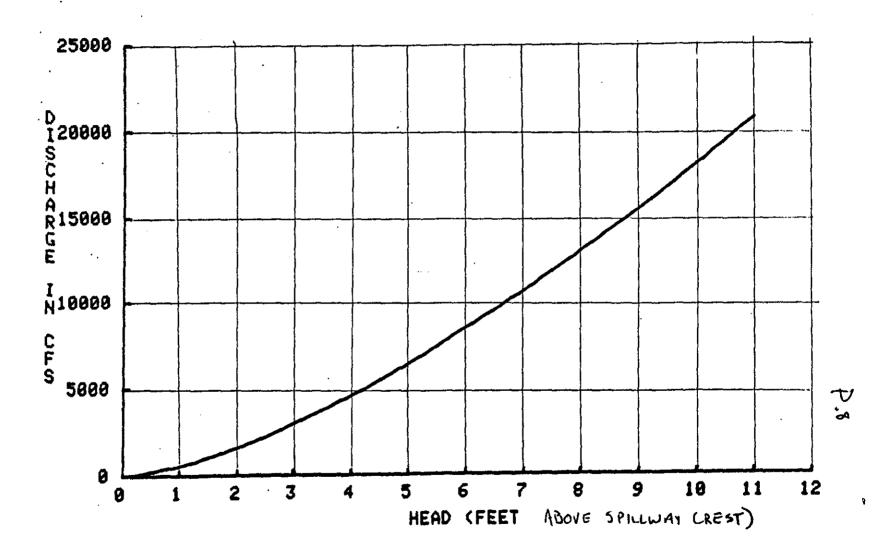
520 RETURN

530 C1=1

540 RETURN
```

DISCHARGE FROM MILFORD TOWN DAM AS A FUNCTION OF HEAD

HEAD			DISCHARGE			
(FEET)	C1	TOTAL	(CFS) LEFT BANK	RIGHT BANK	SPILLWAY	
0.00 0.50	1.00 1.00 1.00	9 202	000000000000	0000000000001767935 12356	0 202 571	
1.00 1.50	1.00	571 1049	Ø	ŏ	1049	
2.00	1.00	1615	ğ	. 0	1615 2257	
2.50 3.00	1.00	2257	9	b A	2966	
3.00	1.00 1.00	2966 3738	Ø	ŏ	3 738	
3.50 4.80	1.00	4567	ĕ	Ø	4567	
4.00	1.00	5450 .	0	Ø a	5450 6383	
5.00	1.00	6383 7373	9	Ø	7364	
5.30 6.88	1.00 1.00 1.00	8447	40	0	8407	
6.50	1.00	9518	84 140	Ø 1	9434 10489	
5.50 6.00 6.50 7.00 7.50	0.99 0.99	10630 11781	2ନ୍ତ	? .	11568	
8.00	0.99 0.98 0.97	12965	282 367 462	16	12667 13784	
8.50	0.97 0.97	14178 15416	367 462	21 39	14914	
8.50 9.00 9.50	0.96	16673	566	53	16054	
10.00	0.96 0.95	17947	679	69 85	17199 18345	**
10.50	0.94	19232 20526	802 933	103	19489	
11.00 11.50	0.94 0.93	21823	1074	122	20627	
12.00	0.92	23122	1224	142 163	21756 T 22871 _	ሳ ጧ
12.00 12.50 13.00	0.91 0.90	24417 25703	1383 1551	185	23967	۲
13.50	0.88	25703 26941	1729	208	25004	
14.00	0.86	27736	1917	232	25588	



Storage- Elevation Curve

The Storage- Elevation curve for Milford Town Dam is given on p. 10. This curve is based on a surface area of 8 acres and the assumption that the pond does not spread as it rises.

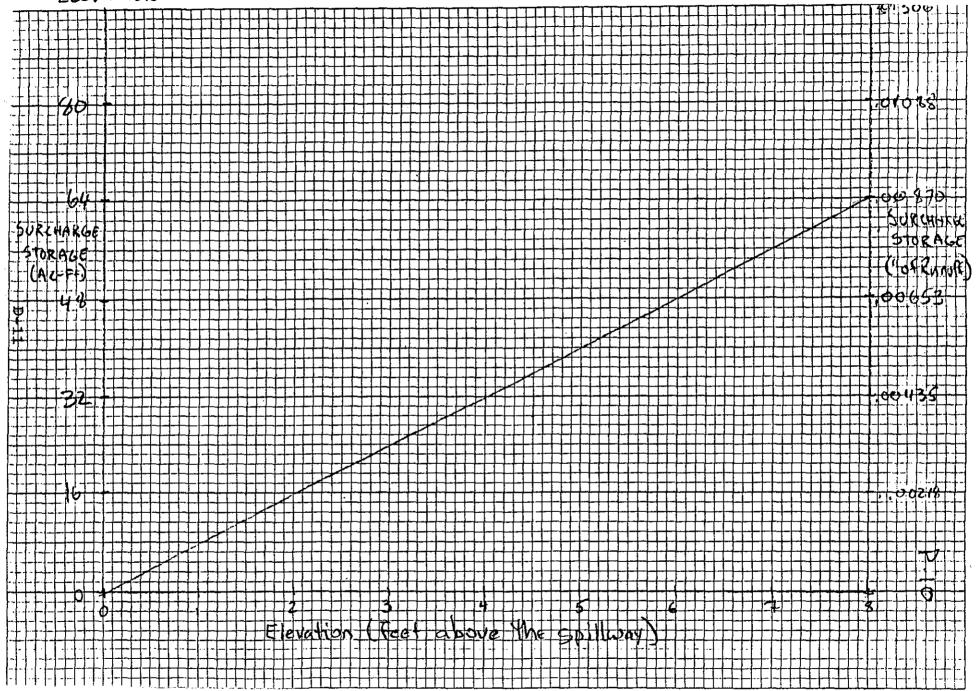
1" of runoff over 138 sq.mi,:

= 7360 Ac-Ft.

1 Ac- Ft. Stores 1 .000136" of runoff

1' rise will . store 8 ac (14) (,000136"/)

= .00/09 of runoff.



Dam Failure Analysis

Assume that the dam fails when the water level reaches the left abutment, h=5.2 (elevation 240.4). From the stage-discharge curve, this would require a discharge of 6780 cfs. The Tailwater Elevation curve on p.4 indicates that this flow would create a tailwater elevation of 236.4 1 MSL.

Peak Failure Outflow: Normal outflow + Breach outflow

Normal outflow = 6790 cfs

Breachoutflow= Qp,= Wh 8/27 1g 1/2

yo= height of water surface above tailwater

=240.4 -236.4=4'

Wb=width of breach = . 4 (width of dam)

= .4 (173) = 70'

Qp = 70 (8/27) Vg 43/2 = 940 cfs

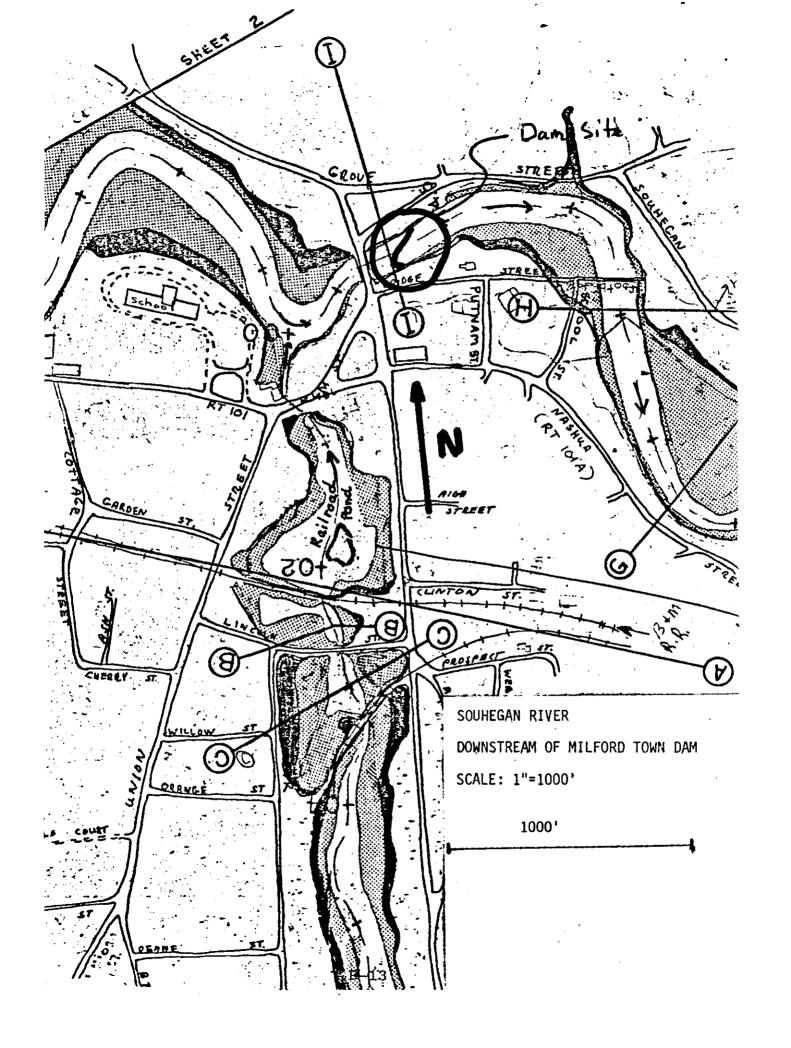
Peakoutflow: 7720 cfs, which would increase

the tailwater elevation . 51, to 236.9' MSL.

P. 12 shows the path of the Souhegan River downstream of Mixford Town Dam. An extensive analysis of the downstream

dam failure hazard potential is not required, since

The increase in flooding caused by dam failure is negligible at the dam, and would quickly attenuate downstream.



65 Dam Safety: Milford Town Dam, #13 TCG, 3/6/79 p 13

TEST FLOOD ANALYSIS

Size Classification: Small Hazard Classification: Low

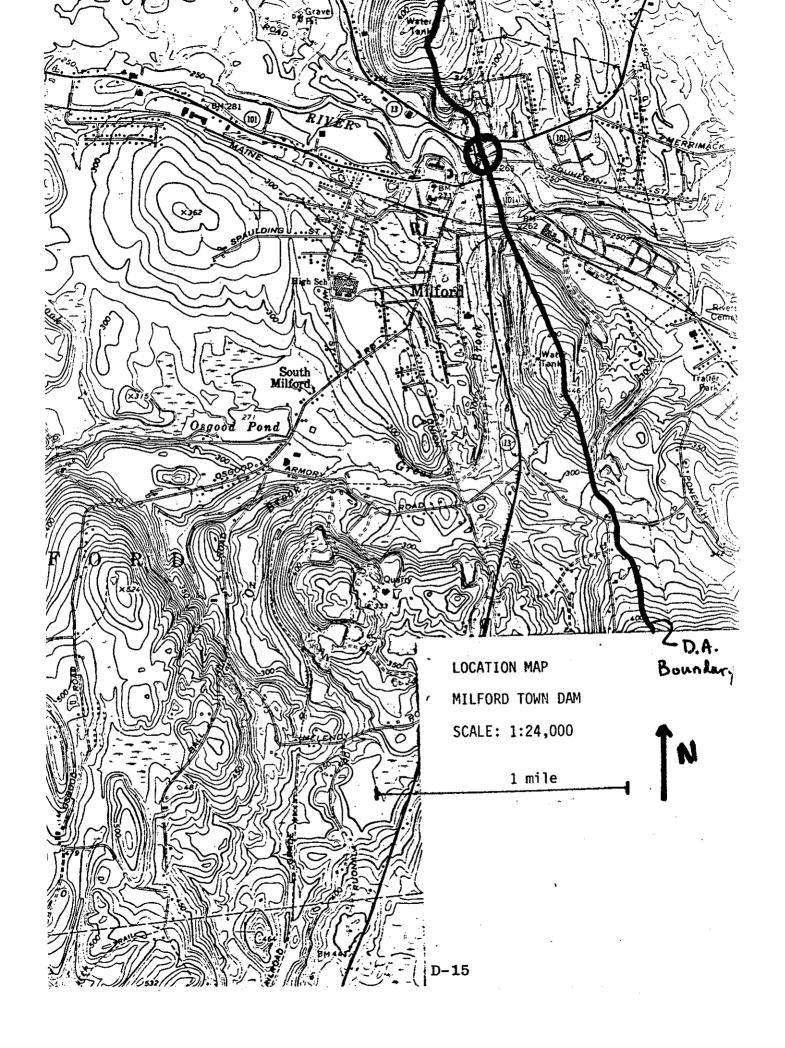
The hazard classification is low because the failure of Milford Town Damwould create little or no significant increase in downstream flooding. The failure would cause a rise of 1/2' or less in the downstream water surface.

Test Flood: 50 to looyear

ANCO gives a fifty year flow at the dam of 1850 cfs. The 100 year flow is 10,500 cfs. Because the hazard is on the low side of low, we will use 8850 cfs. (8850cfs) = 64.1 csm)

The flow of 8850 cfs would produce a stage above the above the spillway crest (1.0 feet above the left abutment, .6 feet below the right abutment, at elevation 241.4 MSL).

Amap of Milford Town Dam's Location ... is Shown on p. 14.



165 Dam Safety Milford Town Dam #13 Dww A-15

Gage at Merrimack, New Hampshire (USGS) Transposition of gauge peak discharge to lam site:

Qs = QG
$$\left(\frac{As}{Aa}\right)^T$$
 As a drainage a rea of site Ag = drain age area at gables.

Assume T = .75 for New England

Qs = 16,900 $\left(\frac{138}{171}\right)^{.75}$ = 14,400 cfs.

This flow would produce a stage about 8.6 ft. above the spill way crest (3.4 ft above left abutment, 1.8 ft above the right abutment, at elevation 243.8 MSC)

APPENDIX E INFORMATION AS CONTAINED IN THE NATIONAL INVENTORY OF DAMS

MENT INVERTORT OF DAMS IN THE UNITED STATES

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